

Date: Thursday, 19/10/2006 2:17:32 PM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: WINDOW SEAL TOOL
Job Number	: 29081		
Estimate Number	: 12558		
P.O. Number	: N/A	Part Number	: D3561
This Issue	: 19/10/2006 S.O. No. : N/A	Drawing Number	: D3561 REV.A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: A
Previous Run	: N/A	Material	: N/A
Written By	: <u> </u>	Due Date	: 26/10/2006 Qty: 2 Um: Each
Checked & Approved By	: <u> </u>		
Comment	: Est:A 06.10.19 New issue EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S14GA	304/316 .125 Sheet
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m1010S125



Comment: Qty.: 0.0497 sf(s)/Unit Total : 0.0993 sf(s)

304/316 .125 Sheet

Batch: m102247 MA 06 10 27

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3561

Dwg Rev: AProg Rev: AMA 06 10 27

(2)

2-Deburr if necessary MA 06 10 27

(2)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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MA 06 10 27

(2)

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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MA 06.10.27NOTE: MATC
is 1010

Comment: SECOND CHECK

WJFAS OF SS - OK FOR
PROTOTYPING

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr if necessary.

MA 06.10.27

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6.0	BRAKE NC	NC BRAKE
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Comment: NC BRAKE

Form as per Dwg D3561

SB

06/10/27

(2)

7.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

06.10.27

(2)

8.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

ATTN: CHARGE TO W/O 00063

06.10.27

(2)

9.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

06/10/27

(2)

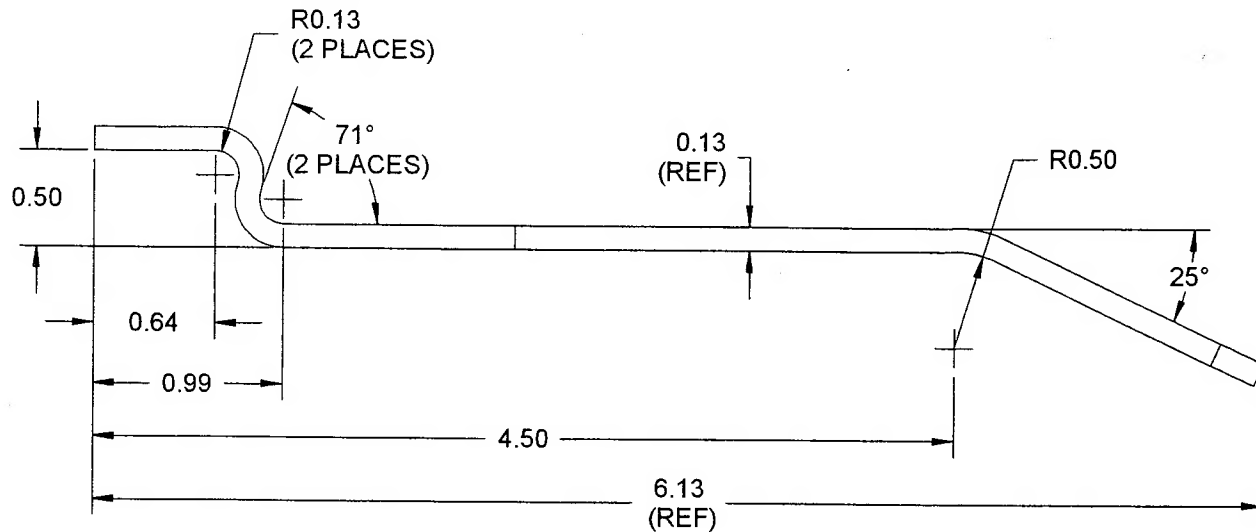
Job Completion



06/10/27

PRELIMINARY ISSUE
06.10.06

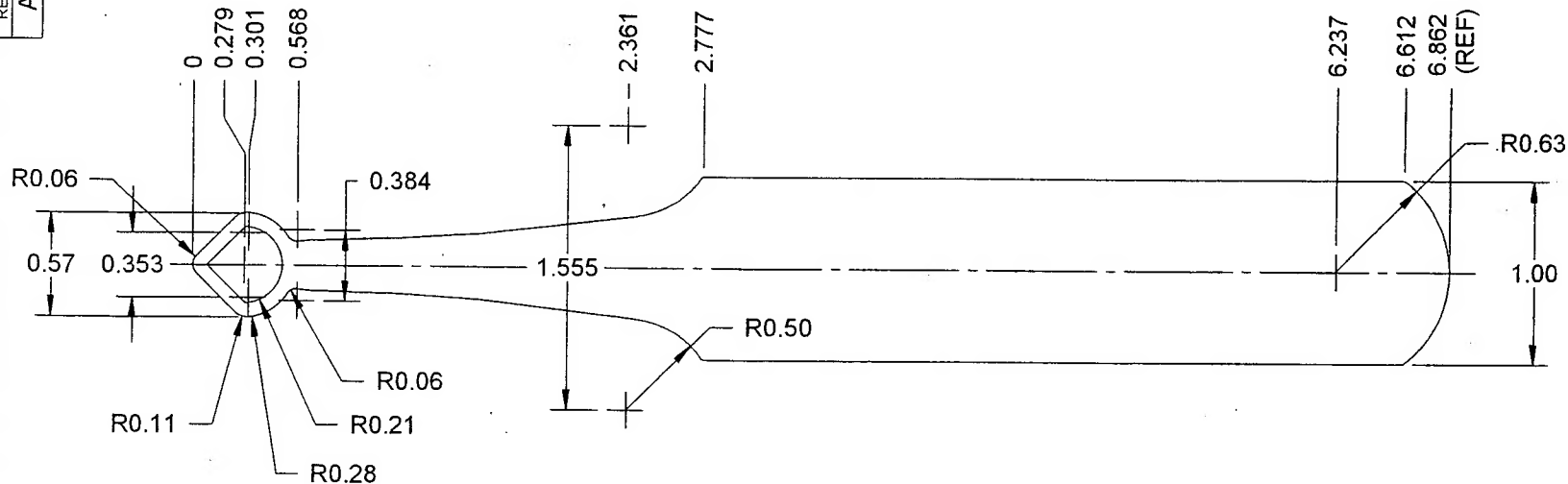
DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3561
DATE	06.10.06	REV. A SHEET 1 OF 1
REV.	A	TITLE WINDOW SEAL TOOL
DATE	06.10.06	SCALE 1:1
DESCRIPTION	NEW ISSUE	



D3561-1 WINDOW SEAL TOOL

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.125 THICK, PER MIL-S-5059 (ANNEALED) 2B FINISH (REF. DART SPEC. M304S10GA)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT CENTERLINE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP CORNERS



D3561-1F WINDOW SEAL TOOL FLAT PATTERN